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Ultrasonic Flaw Detector & Thickness Gauge



# Triple-control







**Keys** 

Touchscreen

Voice





## Triple-control Ultrasonic Flaw Detector

### Triple Control System

CTS-9D is a triple-control ultrasonic flaw detector, supporting button, voice command, and touchscreen operation for versatile use in any environment.



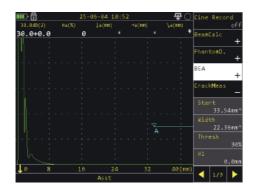


### Upgraded Panel Keys

- Expanded to 25 Keys to boost inspection efficiency.
- New quick-access keys, such as Save/ Gain/ Gate/ Auto-Calibration/ Detect, to optimize workflow.

#### Touchscreen Operation

The touch interface with optimize menu layout, achieves intuitive and fast touch operation.



Collapsible menu enables on-demand function expansion during inspection.



A virtual keypad allows precise numerical input.

#### Voice Interaction

- Featuring voice control function for rapid parameter adjustment, enables hands-free operation.
- More than 60 built-in voice commands, such as AGC on/ Freeze On/ Gate on/ Full screen on...

### Triple-control Ultrasonic Flaw Detector

#### Enhanced File Storage with UltraCloud Drive

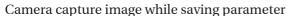
- Seamless data transfer between internal storage, USB drives, and UltraCloud Drive.
- Access to UltraCloud for real-time cross-regional data sharing and centralized management, eliminating the inefficient manual USB transfer process.

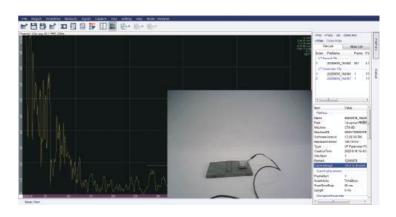


#### Integrated Camera\*

The camera captures images of the workpiece, probe, and surrounding environment when saving parameters, storing them together with the parameter file to maintain traceable correlation between the inspection settings and the actual physical conditions.







Parameter with camera image

### Higher A/D Sampling Rate

The 640MHz/12bit sampling frequency enables finer ultrasonic signal acquisition, preserving more original signal details to improve detection of small flaws.

#### Advanced UT and TG Functions

CTS-9D supports advanced UT and TG functions to enhance inspection capabilities.

#### UT Functions

Standard: DAC, TCG, CrackMeas (crack height measurement), FFT (probe spectral analysis), CSC (curved surface correction), AWS, API 5UE, FlatWeldSim (flat weld simulation)

Optional: BEA (backwall echo attenuator), B-Scan, C-Scan

#### TG Functions

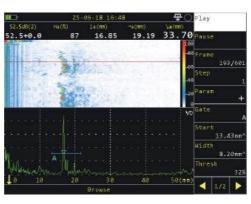
Optional: Thickness Measurement (TG ECHO included), CoatMode, Vpath, TDG (Time Distance Gain Curve), B-Scan, TempComp(temperature compensation), MultiLayers

## Triple-control Ultrasonic Flaw Detector

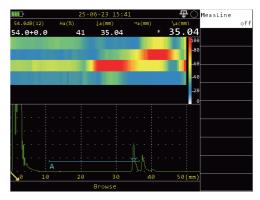
#### **UT Flat Weld Simulation**



UT B-Scan

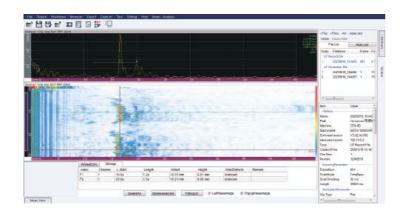


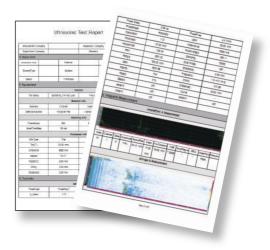
UT C-Scan (2 axis)



### SuporUp PC Software

Checking data file, screen capture, measuring data analysis, playback. Generating test reports in word or excel format. Abundant report samples are available.





### **Application**





UT inspection for butt weld

Thickness measurement on step-block

# Triple-control Ultrasonic Flaw Detector

Technical Specification				
No. of Channel	1			
Probe Connector Type	LEMO 00 (2pcs)			
Pulse	Negative square, Negative spike pulse			
Transmitting Voltage	50~500V			
Pulse Width	50~1000ns, step 10ns			
PRF	5~2000Hz adjustable, step 5Hz			
Damping	50/100/200/1000Ω, 4levels			
A/D Sampling Rate	640MHz/12bit			
Gain	0~120dB, step: 0.1/0.5/2/6/12dB			
Bandwidth	0.3~30MHz (-3dB)			
Filter	13 levels: 1~4/0.5~10/2~20/1/2.5/4/5/10/13/15/20/0.3~25/15~30MHz			
Rectify	Negative/ Positive/ Full/ RF/ Filter			
Reject	0~80%, step 1%			
Detection Range	0~13500mm, min. display range 2.5mm			
Material Velocity	100~20000m/s, min. step 1m/s			
Pulse Shift Range	-10~1000mm, min. step 0.1mm			
Probe Zero	0~200us, min. step 0.01us			
Probe Flank	0~100mm, step 0.1mm			
Test Point	Peak/ Flank/ J Frank			
Measurement	Gate: amplitude, amplitude dB difference, sound path, horizontal distance, vertical distance, sound path difference between Gate B and C Cursor: 2 cross cursors, measuring horizontal and vertical positions on B scan image, and distance between cursors			
	No. of Gate: 3			
	Gate Start: Full range			
Gate	Gate Width: Full range			
	Gate Thresh: 10~90%, step 1%			
Wizard	For weld, plate and forging testing			
Calibration	zero point/ velocity/ probe angle calibration			
Curve Function	DAC/ TCG up to 6 (curve/ line), each one max. 10 reference points; AVG			
Auxiliary Function	Full screen, coordinates switch(sound path/ depth/ horizontal), single/continuous auto gain (10~100%, step:10%), SecColor, WaveComp, WaveFill, PeakEnv, PeakEcho, FastScan, Outdoor, gate magnify, CineRec, PrintScreen, Auto freeze(Gate: A, B, A and B, A or B), manual DAC			
Alarm	Audible alarm: positive/ negative			
Storage Function	Save, recall, preview, rename, copy and delete the parameters, record files			
Time Base linearity	≤0.1%			
Vertical Linearity	<b>≤</b> 3%			
Amplitude Linearity	≤±2%			
Attenuator Precision	20dB±1dB			
Data Post Processing	Playback, analysis, report generation in SuporUp software.			

Software				
	UT	TG		
Standard	TCG CrackMeas FFT CSC AWS API 5UE FlatWeldSim			
Optional	BEA B-Scan C-Scan	Thickness Measurement (TG ECHO included) CoatMode Vpath TDG B-Scan TempComp MultiLayers		

General Technical Specification			
Display Screen	5.7" high brightness IPS LCD, 640×480 pixels		
Dimension (W×H×D)	150 ×235 × 58 (mm)		
Weight	Approx. 1.25kg (including a battery)		
Battery Capacity	7 Ah /pc, operation time ≥8 hours		
External Power Supply for Adaptor	AC 100-240V 50Hz/60Hz		
Adaptor Output	12V DC		
Power	<13VA		
Internal Storage	27 G		
Language	English/ Spanish/ German/ French/ Portuguese/ Polish/ Czech/ Italian/ Turkish/ Russian/ Japanese		
Measure Unit	Inch/ mm		
USB Connector	1 pc		
Ethernet Connector	1 pc		
Mini-HDMI	1 pc		
Encoder	1 pc		
Operation Temperature	-10°C-45°C		
Storage Temperature	-20℃-60℃		
IP Code	IP65		
Shockproof Rating	Vibration &Shock test report according to MIL-STD-810G		
	UT: ISO22232-1 or		
Certifications	EN12668-1 or		
Certifications	ASTM E317		
	TG: EN15317		

<sup>\*</sup> Note: CTS-9D has two versions, with different configurations as follows.

Two versions for Selection				
	Premium UT version	Standard UT version		
Camera*	Yes	No		
WIFI*	Yes	No		
5G (SIM Card Connector)*	Yes	No		



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