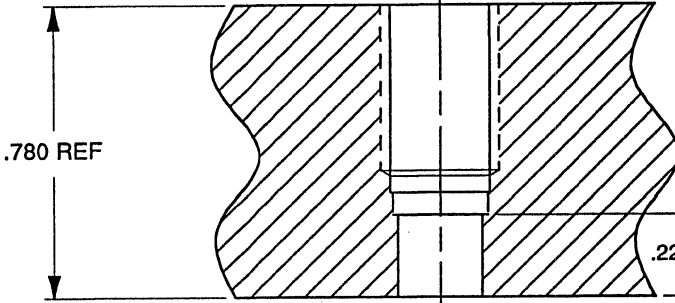
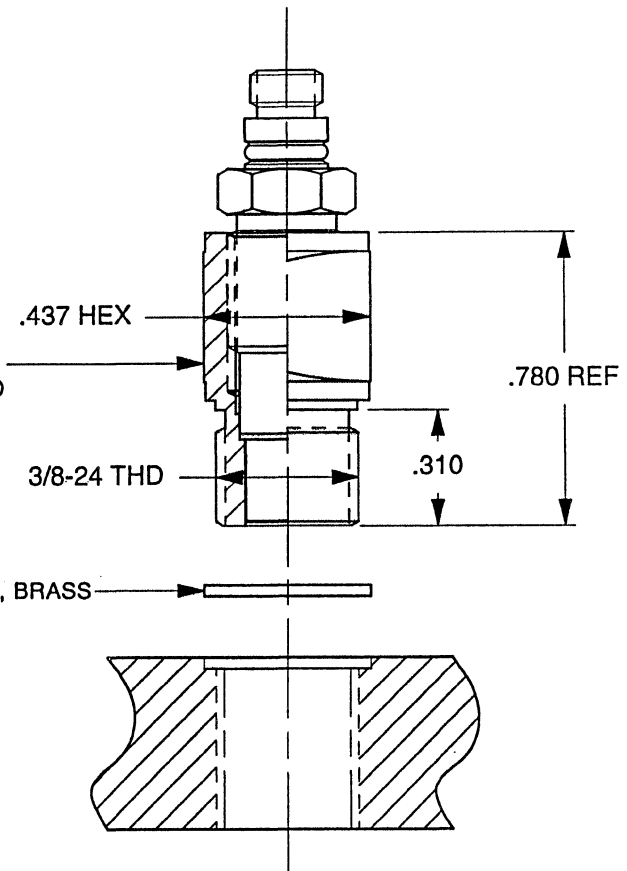


MODEL 6502 ADAPTOR SHOWN WITH 2200V1 PROBE INSTALLED



- PORT PREPARATION INSTRUCTIONS, 2201V 1**
- 1) DRILL AND REAM $\text{Ø}.221 +.001/-.000$ THRU
 - 2) C'BORE (OR END CUTTING REAM) $1/4$ ($\text{Ø}.250$) X .560 DEEP
 - 3) C'DRILL $\text{Ø}.272 +.003/-.001$ X .500 DEEP
 - 4) BOTTOM TAP 5/15-24 UNF-2B X .440 MIN DEPTH

- PORT PREPARATION INSTRUCTIONS, 6502**
- 1) DRILL Q ($\text{Ø}.332$) THRU (OR .450 MIN DEPTH)
 - 2) TAP 3/8-24 UNF-2B X .350 MIN DEPTH
 - 3) C'BORE $\text{Ø}.437 +.003/-.000$ X .030 DEEP

- 1) MOUNTING TORQUE FOR 2201V1 PROBE: 30 LB- INCHES.
- 2) MOUNTING TORQUE FOR 6502 ADAPTOR: 50-60 LB-INCHES.

ALL PART NUMBER LETTER SUFFIXES ARE TO BE INTERPRETED AS FOLLOWS:
 I.E. - 107-0000-01(⊗)
 M - MACHINED ONLY (UNPLATED) G - MATERIAL HAS BEEN GRAINED
 P - PLATED/PAINTED S - MATERIAL HAS BEEN SAWCUT
 H - HEAT TREATED E - ENVIRONMENTAL TEST

EXCEPT AS OTHERWISE NOTED

ALL DIMENSIONS IN INCHES
 TOLERANCE: .XXX = ± .XX = ±

SURFACE FINISH
 EXCEPT AS NOTED ✓

BREAK EDGES TO DEBURR
 RADIUS OR CHAMFER

△ THESE DIAS ⊙ TO T.I.R.

FILLETS - MAX RAD.

		CHATSORTH, CA.	
		SCALE 2X	REV .
DATE 8/7/96	PART NO.		
DRAWN N.C.	CHECKED D.Z.	MAT'L	
APPROVED [Signature]	8-7-96	NEXT ASSEMBLY	USED ON
TITLE OUTLINE/INSTALLATION DRAWING, MODEL 2201V1			DWG NO. 127-2201V1
			SHEET 1 OF 1

